



**FITTING INSTRUCTIONS FOR AB0024BK ADVENTURE BARS**  
**BMW R1200RT 2014-**



**THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED BELOW.**  
**DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.**

Please note that the way the kit is packed does not necessarily represent the way of mounting to the bike  
Please note that in cases where kits are packed with rubber washers holding the components onto the bolt – *the rubber washers should be thrown away!*

THE PARTS SHOWN MAY BE REPRESENTATIVE ONLY (FOR CLARITY OF INSTRUCTIONS ONLY)

**Digital copies of these instructions are available to download from [www.rg-racing.com](http://www.rg-racing.com)**

**GENERAL TORQUE SETTINGS**

M4 BOLT = 8Nm

M5 BOLT = 12Nm

M6 BOLT = 15Nm

M8 BOLT = 20Nm

M10 BOLT = 40Nm

**TOOLS REQUIRED**

- Socket set to include 18 and 19mm sockets and wrench.
- Socket set to include T25, T50 and T55 bits and wrench.
  - Set of Allen keys to include 8mm A/F.
  - Torque wrench (up to 40Nm).

**R&G Racing**

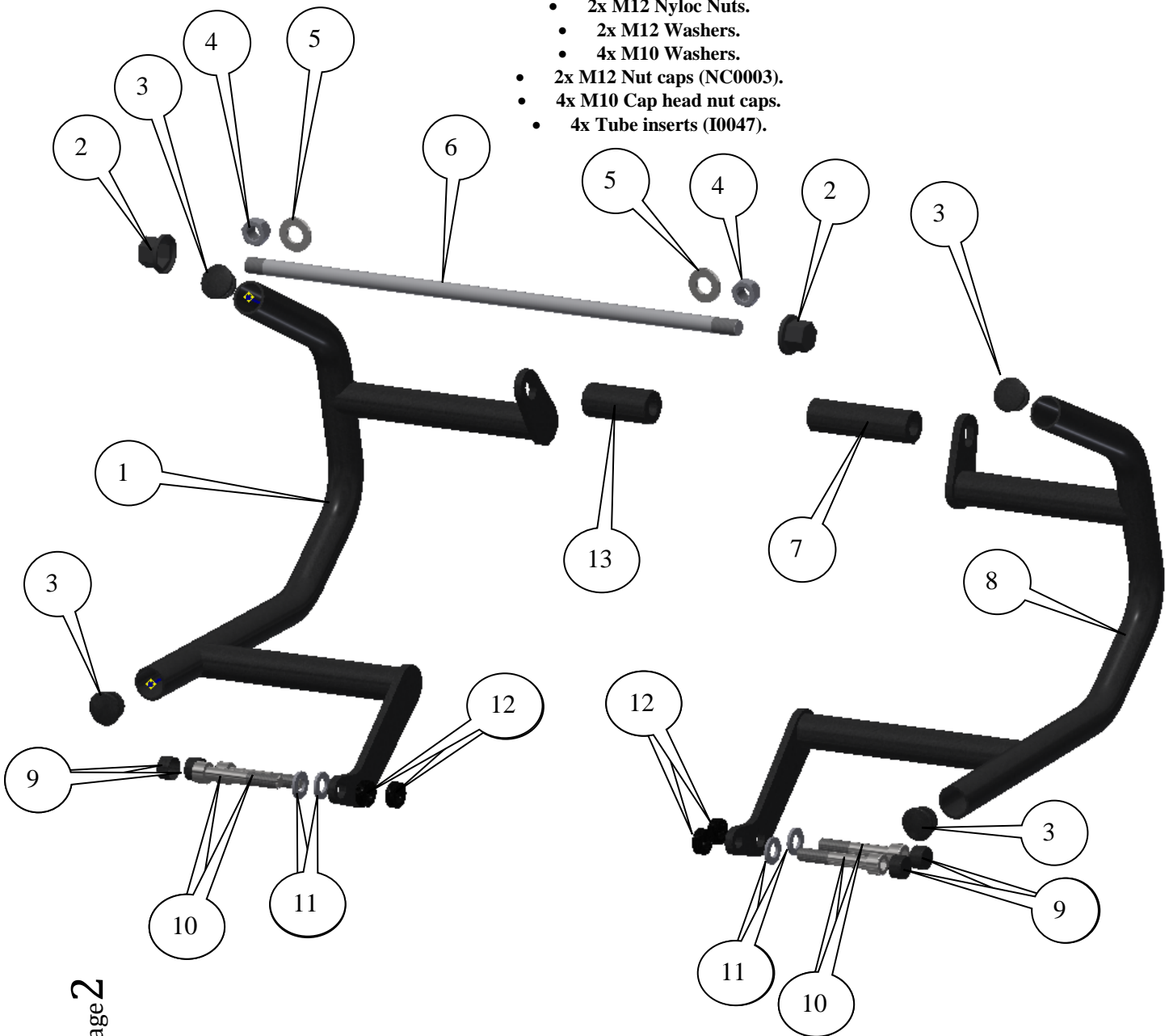
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**In This Kit, There Should Be**

- 1x Left Hand Side Adventure Bar (CB057).
- 1x Right Hand Side Adventure Bar (CB058).
- 1x Replacement engine bar (EB086=M12x410mm long).
  - 1x Upper left hand side spacer (S0279=53mm long).
  - 1x Upper right hand side spacer (S0997=83mm long).
- 4x Lower left and right hand side spacers (S0050=7mm long).
- 4x M10x1.5x60mm long cap head bolts (lower mounts both sides).
  - 2x M12 Nyloc Nuts.
  - 2x M12 Washers.
  - 4x M10 Washers.
- 2x M12 Nut caps (NC0003).
- 4x M10 Cap head nut caps.
- 4x Tube inserts (I0047).





### **LEGEND**

- ITEM 1 = ADVENTURE BAR LEFT-HAND SIDE (CB057=WELDED ASSEMBLY) (x1).
- ITEM 2 = M12 NUT CAPS (x2).
- ITEM 3 = TUBE INSERTS (I0047) (x4).
- ITEM 4 = M12 NYLOC NUTS (x2).
- ITEM 5 = M12 WASHERS (x2).
- ITEM 6 = M12 ENGINE BAR (EB086=410mm LONG) (x1).
- ITEM 7 = RIGHT HAND SIDE UPPER SPACER (S0997=83mm LONG) (x1).
- ITEM 8 = ADVENTURE BAR RIGHT-HAND SIDE (CB058=WELDED ASSEMBLY) (x1).
- ITEM 9 = M10 CAP HEAD BOLT RUBBER CAPS (x4).
- ITEM 10 = M10x1.5x60mm LONG CAP HEAD BOLTS (x4).
- ITEM 11 = M10 WASHERS (x2).
- ITEM 12 = LOWER SPACERS BOTH SIDES (S0050=7mm LONG) (x4).
- ITEM 13 = LEFT HAND SIDE UPPER SPACER (S0279=53mm LONG) (x1).



PICTURE 1



PICTURE 2



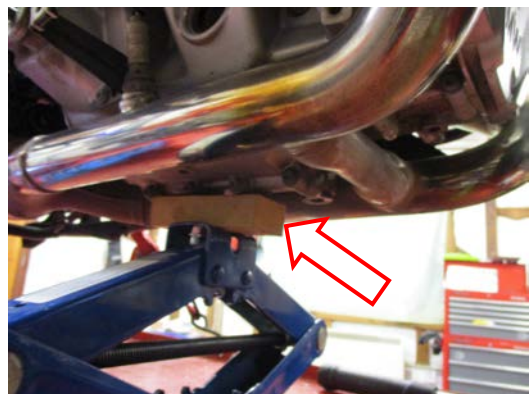
PICTURE 3



PICTURE 4



PICTURE 5



PICTURE 6



PICTURE 7



PICTURE 8



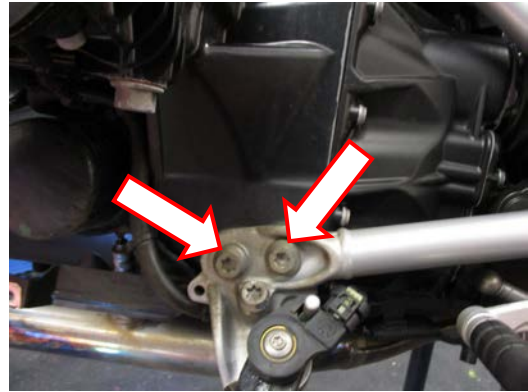
PICTURE 9



PICTURE 10



PICTURE 11



PICTURE 12



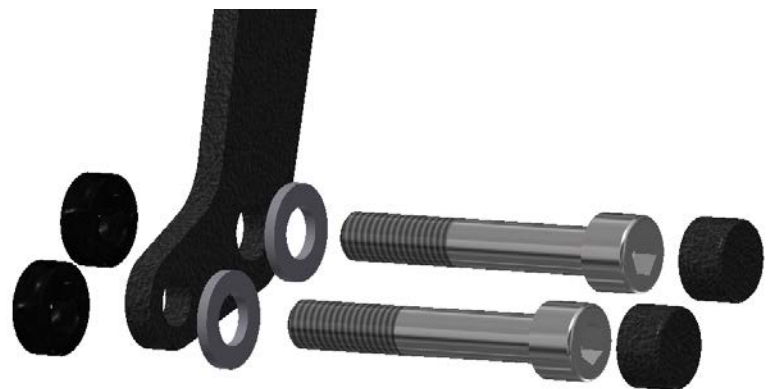
PICTURE 13



PICTURE 14



PICTURE 15



PICTURE 16

**FITTING INSTRUCTIONS**

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**Off side (right side as you sit on bike)**

- Remove the two lower engine fairing bolts arrowed in pictures 4 and 5, then remove the right hand side lower engine fairing.

**Near side (left side as you sit on bike)**

- Remove the three lower engine fairing bolts arrowed in pictures 1, 2 and 3, then remove the lower engine fairing.
- Remove the two lower engine fairing bolts arrowed in pictures 4 and 5, then remove the left hand side lower engine fairing.
- We suggest the engine is supported as shown in picture 6 while fitting product.
- Remove the original engine nut shown in picture 8 while stopping the engine bolt from turning as shown in picture 7.
- Use the new engine bar (item 6) to gently drift the original engine bolt out as shown in pictures 9 and 10, leave equal amounts of the bar protruding from either side of the frame.
- Place the shorter spacer (item 13) onto the exposed end of the engine bar on the left hand side as shown in picture 11.
- Remove the two bolts arrowed in picture 12.
- Place two of the M10 washers (item 11) onto two of the M10 cap head bolts (item 10) as shown in picture 13, then place these bolts through the lower mounting bracket of the left hand side adventure bar (item 1) as shown in picture 13.
- Place two of the smallest spacers (item 12) onto the exposed end of the bolts as shown in picture 13.
- Carefully offer this assembly into position so the upper mounting bracket locates onto the engine bar.
- Locate the two lower mounting bolts through the frame member and into the threaded holes as original (do not fully tighten at this stage).
- Place one of the M12 washers (item 5) and one of the M12 nyloc nuts onto the engine bar and fully engage the nut but do not tighten at this stage.

**Off side (right side as you sit on bike)**

- Place the longer spacer (item 7) onto the exposed end of the engine bar on the right hand side as shown in picture 14.
- Remove the two bolts arrowed in picture 15.
- Place two of the M10 washers (item 11) onto two of the M10 cap head bolts (item 10) as shown in picture 16, then place these bolts through the lower mounting bracket of the right hand side adventure bar (item 8) as shown in picture 16.
- Place two of the smallest spacers (item 12) onto the exposed end of the bolts as shown in picture 16.
- Carefully offer this assembly into position so the upper mounting bracket locates onto the engine bar.
- Locate the two lower mounting bolts through the frame member and into the threaded holes as original (do not fully tighten at this stage).
- Place one of the M12 washers (item 5) and one of the M12 nyloc nuts onto the engine bar and fully engage the nut but do not tighten at this stage.
- Tighten the two M12 nuts leaving equal amounts protruding through the nyloc nuts.
- Tighten the four M10 cap head bolts.
- Fit the two larger nut covers (item 2) over the two upper M12 nuts.
- Fit the four M10 bolts caps (item 9) over the lower bolts.
- Fit the four tube inserts (item 3) into the open ends of both adventure bars.



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**NOTICE DE MONTAGE POUR AB0024BK BARRES AVENTURE  
BMW R1200RT 2014-**



**Le kit contient les articles exposés ci-dessous, vérifier que toutes les pièces soient présentes avant de procéder au montage.**

**La façon dont le kit est emballé ne correspond pas forcément à la façon de monter les pièces sur la moto.**

**LES PARTIES PRESENTEES PEUVENT ETRE UNIQUEMENT REPRESENTATIVES (POUR LA CLARTE DES INSTRUCTIONS UNIQUEMENT)**

**Notice disponible au téléchargement sur [www.rg-racing.com](http://www.rg-racing.com)**

**VALEURS DE SERRAGE RECOMMANDEES**

M4 BOULON = 8Nm  
M5 BOULON = 12Nm  
M6 BOULON = 15Nm  
M8 BOULON = 20Nm  
M10 BOULON = 40Nm

**OUTILS REQUIS**

- Clé à cliquet + douilles de 18 et 19mm.
  - Clés T25, T50 et T55

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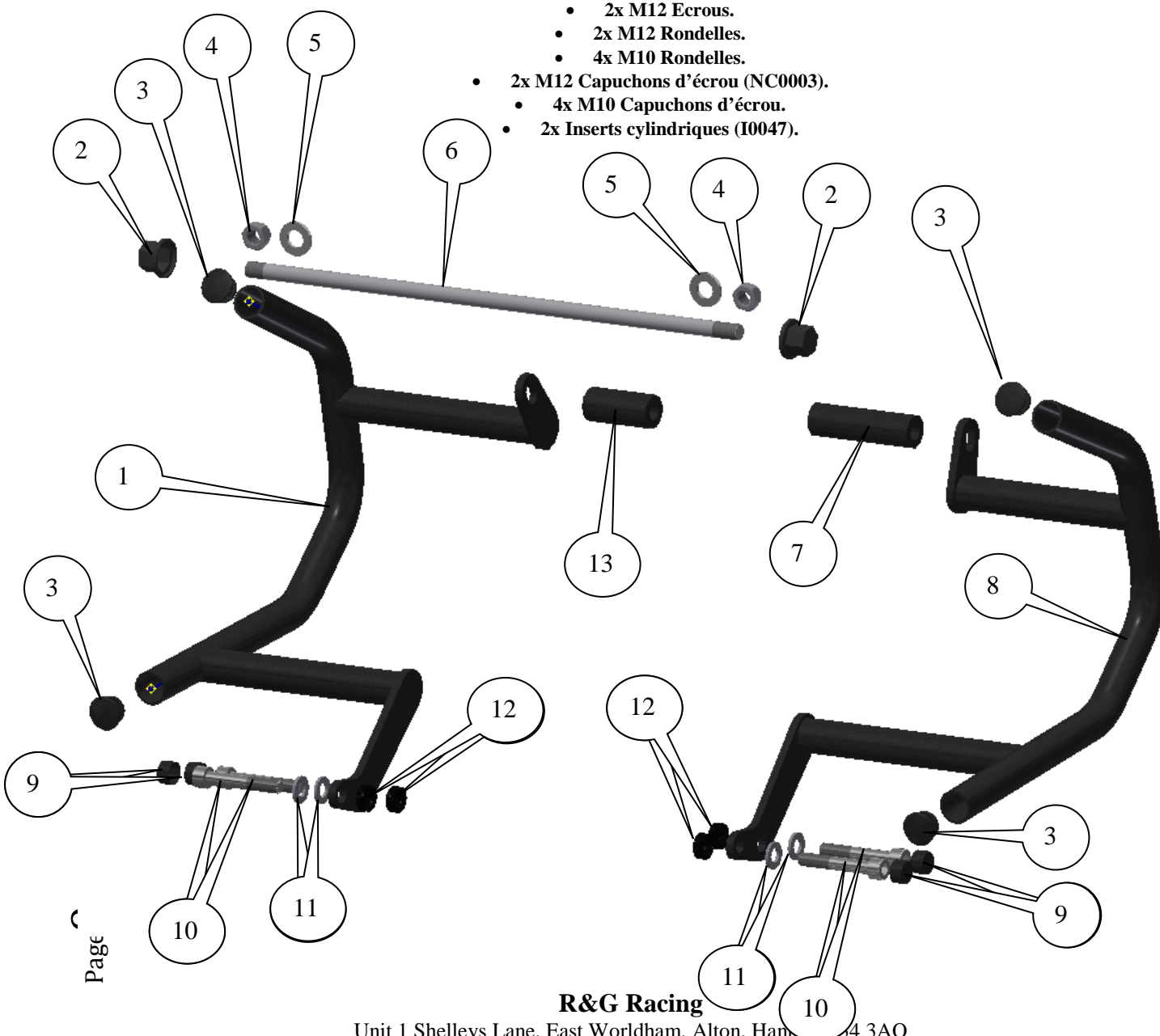




- Trousseau de clés Allen incluant une clé de 8mm.
  - Clé dynamométrique (à 40Nm).

**Ce kit doit contenir :**

- 1x Barre Aventure côté gauche (CB057).
- 1x Barre Aventure côté droit (CB058).
- 1x Barre moteur de remplacement (EB086=M12x410mm de long).
- 1x Entretoise côté supérieur gauche (S0279=53mm de long).
- 1x Entretoise côté supérieur droit (S0997=83mm de long).
- 4x Entretoises côté inférieur gauche et inférieur droit (S0050=7mm de long).
  - 4x M10x1.5x60mm Boulons (supports inférieurs des 2 côtés).
    - 2x M12 Ecrus.
    - 2x M12 Rondelles.
    - 4x M10 Rondelles.
- 2x M12 Capuchons d'écrou (NC0003).
- 4x M10 Capuchons d'écrou.
- 2x Inserts cylindriques (I0047).





### **LEGENDE**

- ARTICLE 1 = BARRE AVENTURE CÔTÉ GAUCHE (CB057=ASSEMBLAGE SOUDÉ) (x1).  
 ARTICLE 2 = M12 CAPUCHONS D'ÉCROU (x2).  
 ARTICLE 3 = INSERTS CYLINDRIQUES (I0047) (x2).  
 ARTICLE 4 = M12 ÉCROUS (x2).  
 ARTICLE 5 = M12 RONDELLES (x2).  
 ARTICLE 6 = M12 BARRE MOTEUR (EB086=410mm DE LONG) (x1).  
 ARTICLE 7 = ENTRETOISE CÔTÉ SUPÉRIEUR DROIT (S0997=83mm DE LONG) (x1).  
 ARTICLE 8 = BARRE AVENTURE CÔTÉ DROIT (CB058=ASSEMBLAGE SOUDÉ) (x1).  
 ARTICLE 9 = M10 CAPUCHONS DE BOULON (x4).  
 ARTICLE 10 = M10x1.5x60mm BOULONS (x4).  
 ARTICLE 11 = M10 RONDELLES (x2).  
 ARTICLE 12 = ENTRETOISES INFÉRIEURES DES 2 CÔTÉS (S0050=7mm DE LONG) (x4).  
 ARTICLE 13 = ENTRETOISE CÔTÉ SUPÉRIEUR GAUCHE (S0279=53mm DE LONG) (x1).



PHOTO 1



PHOTO 2



PHOTO 3



PHOTO 4



PHOTO 5

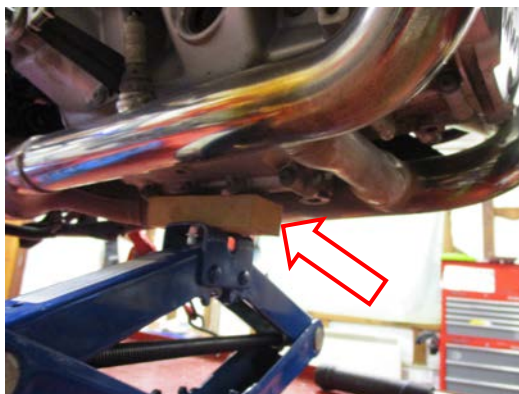


PHOTO 6



PHOTO 7



PHOTO 8



PHOTO 9

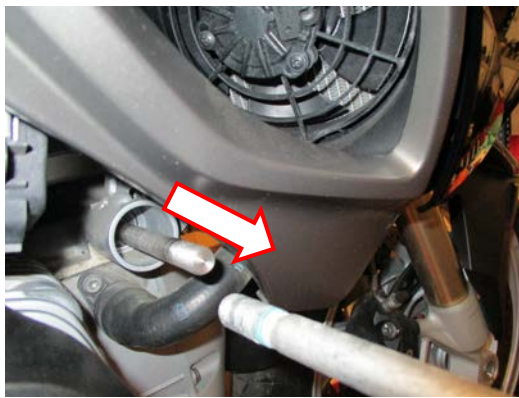


PHOTO 10



PHOTO 11



PHOTO 12



PHOTO 13



PHOTO 14



PHOTO 15

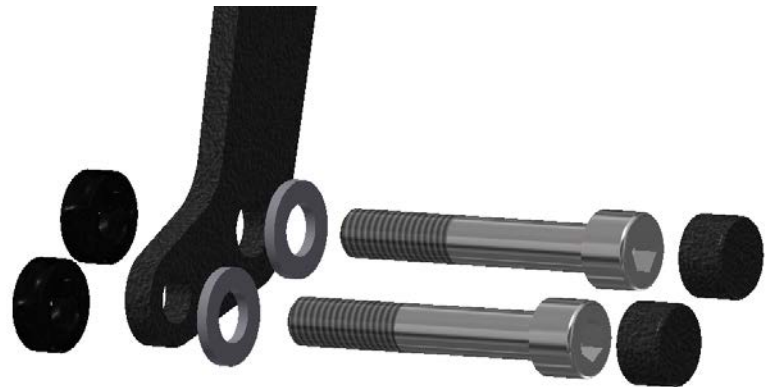


PHOTO 16



## NOTICE DE MONTAGE

### *Côté droit (assis sur la moto)*

- Enlever les 2 boulons de carénage moteur inférieur, voir photos 4 et 5, puis enlever le carénage moteur inférieur droit.

### *Côté gauche (assis sur la moto)*

- Enlever les boulons de carénage moteur inférieur, voir photos 1, 2 et 3, enlever le carénage moteur inférieur.
- Enlever les 2 boulons de carénage moteur inférieur, voir photos 4 et 5, puis enlever le carénage moteur inférieur gauche.
- Nous suggérons de soutenir le moteur, voir photo 6 tout en installant le produit.
- Enlever l'écrou moteur d'origine, voir photo 8 tout en empêchant le boulon moteur de tourner, voir photo 7.
- Utiliser la nouvelle barre moteur (article 6) pour dériver doucement le boulon du moteur d'origine comme sur les photos 9 et 10, en laissant dépasser la barre du cadre de chaque côté à longueur égale.
- Placer l'entretoise courte (article 13) sur l'extrémité de la barre moteur du côté gauche, voir photo 11.
- Enlever les 2 boulons indiqués sur la photo 12.
- Placer 2 rondelles M10 (article 11) sur 2 boulons M10 (article 10), voir photo 13, puis placer ces boulons dans le support de fixation inférieur de la Barre Aventure côté gauche (article 1) voir photo 13.
- Placer 2 petites entretoises (article 12) sur l'extrémité des boulons, voir photo 13.
- Monter l'ensemble en position de façon à ce que le support de fixation supérieur de place sur la barre moteur.
- Placer les 2 boulons de fixation inférieurs dans le membre du cadre et dans les trous filetés comme à l'origine (Ne pas serrer complètement pour le moment).
- Placer une des rondelles M12 (article 5) et un écrou M12 sur la barre moteur puis engager complètement l'écrou sans le serrer pour le moment.

### *Côté droit (assis sur la moto)*

- Placer la longue entretoise (article 7) sur l'extrémité de la barre moteur du côté droit, voir photo 14.
- Enlever les 2 boulons indiqués sur la photo 15.
- Placer 2 rondelles M10 (article 11) sur 2 boulons M10 (article 10), voir photo 16, puis placer ces boulons dans le support de fixation inférieur de la Barre Aventure du côté droit (article 8), voir photo 16.
- Placer 2 petites entretoises (article 12) sur l'extrémité des boulons, voir photo 16.
- Monter l'ensemble en position de façon à ce que le support de fixation supérieur se place sur la barre moteur.
- Placer les 2 boulons de fixation inférieurs dans le membre de cadre et dans les trous filetés comme à l'origine (Ne pas serrer complètement pour le moment).
- Placer une rondelle M12 (article 5) et un écrou M12 sur la barre moteur et engager l'écrou sans serrer pour le moment.
- Serrer les 2 écrous M12 en laissant dépasser des longueurs égales.
- Serrer les 4 boulons M10.
- Insérer les 2 cache écrou (article 2) sur les 2 écrous M12 supérieurs.
- Insérer les 4 cache boulons M10 (article 9) sur les boulons inférieurs.
- Insérer les 4 inserts cylindriques (article 3) dans les ouvertures des Barres Aventure.

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**MONTAGEANLEITUNG FÜR AB0024BK ADVENTURE STURZBÜGEL**  
**BMW R1200RT 2014-**



**ALLE TEILE SIND UNTEN ABGEBILDET UND GEKENNZEICHNET. BEVOR SIE MIT DER MONTAGE BEGINNEN, ÜBERPRÜFEN SIE, DASS ALLE TEILE VORHANDEN SIND.**

**Hinweis: Die Verpackung der Teile stellt nicht die Reihenfolge der Montage dar.**

Hinweis für Kits mit Plastikunterlegscheiben an den Schrauben – *Diese Plastikunterlegscheiben werden nicht für den Einbau benötigt!*

DIE UNTEN ABGEBILDETEN TEILE DIENEN LEDIGLICH ZUR ERKLÄRUNG.

**Eine digitale Version dieser Montageanleitung kann auf folgender Seite heruntergeladen werden: [www.rg-racing.com](http://www.rg-racing.com)**

**ANZUGSDREHMOMENTE:**

M4 SCHRAUBE = 8 Nm  
 M5 SCHRAUBE = 12 Nm  
 M6 SCHRAUBE = 15 Nm  
 M8 SCHRAUBE = 20 Nm  
 M10 SCHRAUBE = 40 Nm

**SIE BENÖTIGEN FOLGENDES WERKZEUG**

- Steckschlüsselsatz mit 18 und 19mm Steckschlüsseln und Verlängerungen
  - Torx-Satz mit T25, T50 & T55 Torx-Schlüsseln
  - Satz Inbusschlüssel mit 8mm Inbusschlüssel
  - Drehmomentschlüssel (bis 40Nm)

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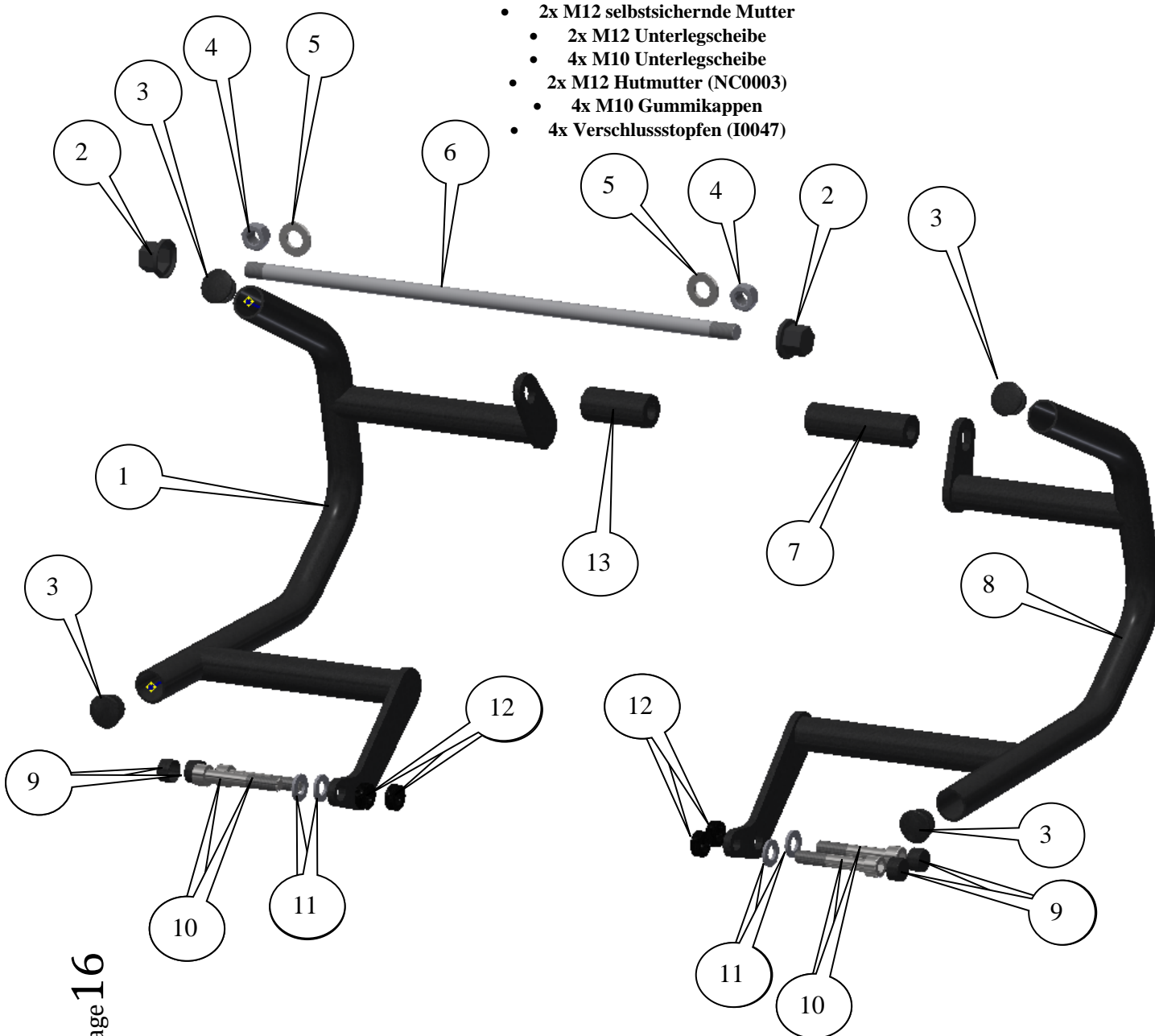
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#### Inhalt des Kits:

- 1x Adventure Sturzbügel, linke Seite (CB057)
- 1x Adventure Sturzbügel, rechte Seite (CB058)
- 1x Austausch Verbindungsstange (EB086=M12x410mm Länge)
- 1x Distanzhalter für die linke Seite oben (S0279=53mm Länge)
- 1x Distanzhalter für die rechte Seite oben (S0997=83mm Länge)
- 4x Distanzhalter für linke und rechte Seite unten (S0050=7mm Länge)
- 4x M10x1.5x60mm Inbusschrauben (untere Halterungen an beiden Seiten)
  - 2x M12 selbstsichernde Mutter
  - 2x M12 Unterlegscheibe
  - 4x M10 Unterlegscheibe
  - 2x M12 Hutmutter (NC0003)
  - 4x M10 Gummikappen
  - 4x Verschlussstopfen (I0047)







## LIEFERUMFANG

- ARTIKEL 1 = ADVENTURE STURZBÜGEL LINKE SEITE (CB057) (x1)
- ARTIKEL 2 = M12 HUTMUTTER (x2)
- ARTIKEL 3 = VERSCHLUSSSTOPFEN (I0047) (x4)
- ARTIKEL 4 = M12 SELBSTSICHERNDE MUTTER(x2)
- ARTIKEL 5 = M12 UNTERLEGSCHIEBE (x2)
- ARTIKEL 6 = M12 VERBINDUNGSSTANGE (EB086=410mm LÄNGE) (x1)
- ARTIKEL 7 = DISTANZHALTER FÜR OBEN RECHTS (S0997=83mm LÄNGE) (x1)
- ARTIKEL 8 = ADVENTURE STURZBÜGEL RECHTE SEITE (CB058) (x1)
- ARTIKEL 9 = M10 GUMMIKAPPEN (x4)
- ARTIKEL 10 = M10x1,5x60mm INBUSSCHRAUBE (x4)
- ARTIKEL 11 = M10 UNTERLEGSCHIEBE (x2)
- ARTIKEL 12 = UNTERE DISTANZHALTER – BEIDE SEITEN (S0050=7mm LÄNGE) (x4)
- ARTIKEL 13 = DISTANZHALTER FÜR OBEN LINKS (S0279=53mm LÄNGE) (x1)



ABBILDUNG 1



ABBILDUNG 2



ABBILDUNG 3



ABBILDUNG 4



ABBILDUNG 5

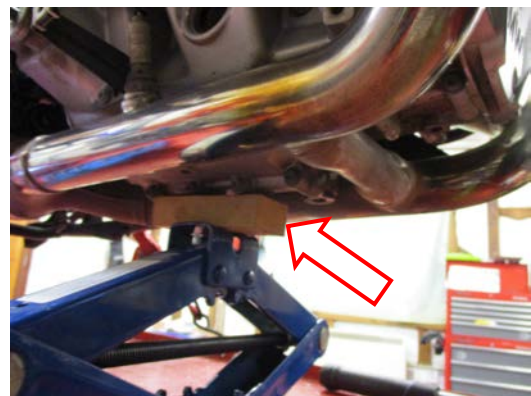


ABBILDUNG 6



ABBILDUNG 7



ABBILDUNG 8



ABBILDUNG 9



ABBILDUNG 10



ABBILDUNG 11



ABBILDUNG 12



ABBILDUNG 13



ABBILDUNG 14



ABBILDUNG 15

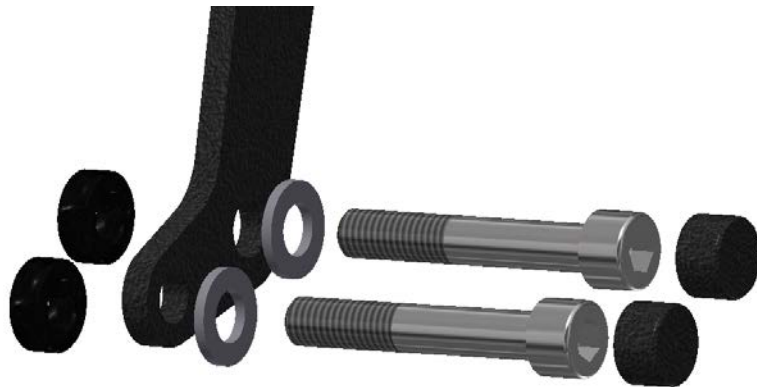


ABBILDUNG 16



## MONTAGEANLEITUNG

### *Rechte Seite (in Fahrtrichtung)*

- Entfernen Sie die zwei unteren Motor-Verkleidungsschrauben, die in den Abbildungen 4 und 5 gekennzeichnet sind, und entfernen Sie die untere Motorverkleidung an der rechten Seite.

### *Linke Seite (in Fahrtrichtung)*

- Entfernen Sie die drei unteren Motorverkleidungsschrauben, die in den Abbildungen 1, 2 und 3 markiert sind, dann entfernen Sie die untere Motorverkleidung.
- Entfernen Sie die zwei unteren Motorverkleidungsschrauben, die in den Abbildungen 4 und 5 gekennzeichnet sind, und entfernen Sie die untere Motorverkleidung an der linken Seite.
- Wir empfehlen, den Motor wie in Abbildung 6 abgebildet während der Montage des Kits zu stützen.
- Entfernen Sie die original Mutter, die in Abbildung 8 abgebildet ist - die Motorschraube soll sich hierbei nicht drehen – siehe Abbildung 7.
- Benutzen Sie die neue Verbindungsstange (Artikel 6), um die original Motorschrauben vorsichtig rauszuschieben – siehe Abbildungen 9 und 10. Die Verbindungsstange soll an beiden Seiten des Rahmens gleichmäßig hervorstehen.
- Den kurzen Distanzhalter (Artikel 13) am hervorstehenden Ende der Verbindungsstange (linke Seite) anbringen – siehe Abbildung 11.
- Entfernen Sie die zwei Schrauben, die in Abbildung 12 mit Pfeilen gekennzeichnet sind.
- Nehmen Sie zwei M10 Unterlegscheiben (Artikel 11) und montieren Sie die an zwei M10 Inbusschrauben (Artikel 10) wie in Abbildung 13 abgebildet. Die Schrauben dann in die untere Montagehalterung des linken Adventure-Sturzbügels (Artikel 1) einführen –siehe Abbildung 13.
- Zwei der kleinen Distanzhalter (Artikel 12) am hervorstehenden Ende der Schrauben anbringen wie in Abbildung 13 abgebildet.
- Diese Einheit vorsichtig in Position bringen, sodass die obere Montagehalterung an der Verbindungsstange fixiert ist.
- Führen Sie zwei Schrauben für die untere Halterung durch den Rahmenträger in die Gewindeöffnungen wie ursprünglich (bitte noch nicht festziehen).
- Eine M12 Unterlegscheibe (Artikel 5) und eine M12 selbstsichernde Mutter an der Verbindungsstange anbringen – die Mutter einrasten aber zu diesem Zeitpunkt noch nicht festziehen.

### *Rechte Seite (in Fahrtrichtung)*

- Den längeren Distanzhalter (Artikel 7) am hervorstehenden Ende der Verbindungsstange (rechte Seite) anbringen – siehe Abbildung 14.
- Entfernen Sie die zwei Schrauben, die in Abbildung 15 mit Pfeilen gekennzeichnet sind.
- Nehmen Sie zwei M10 Unterlegscheiben (Artikel 11) und montieren Sie die an zwei M10 Inbusschrauben (Artikel 10) wie in Abbildung 16 abgebildet. Die Schrauben dann in die untere Montagehalterung des rechten Adventure-Sturzbügels (Artikel 8) einführen –siehe Abbildung 16.
- Zwei der kleinen Distanzhalter (Artikel 12) am hervorstehenden Ende der Schrauben anbringen wie in Abbildung 16 abgebildet.
- Diese Einheit vorsichtig in Position bringen, sodass die obere Montagehalterung an der Verbindungsstange fixiert ist.
- Führen Sie zwei Schrauben für die untere Halterung durch den Rahmenträger in die Gewindeöffnungen wie ursprünglich (bitte noch nicht festziehen).
- Eine M12 Unterlegscheibe (Artikel 5) und eine M12 selbstsichernde Mutter an der Verbindungsstange anbringen – die Mutter einrasten aber zu diesem Zeitpunkt noch nicht festziehen.



- Ziehen Sie die zwei M12 Muttern fest und achten Sie darauf, dass an beiden Seiten die Länge, die an den selbstsichernden Muttern hervorsteht, gleichmäßig ist.
- Ziehen Sie die vier M10 Inbusschrauben fest.
- Montieren Sie die zwei größeren Hutmutter (Artikel 2) an den oberen zwei M12 Muttern.
- Montieren Sie die vier M10 Gummikappen (Artikel 9) an den unteren Schrauben.
- Montieren Sie die vier Verschlussstopfen (Artikel 3) an den offenen Enden der Adventure-Sturzbügel

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